



DATA SHEET DIGITAL PRINTING VINYL PERMANENT ADHESIVE HX3000WGB

Monomeric, calendered, cadmiumfree 100 micron PVC film coated with a blue pressure sensitive acrylic adhesive. Structured adhesive for convenient application and elimination of air bubbles. Destined for solvent, eco-solvent inkjet printers. Intense white appearance with surface gloss finish.

SPECIFICATIONS:

	<u>Average values</u>	<u>Standard</u>
• Thickness (µm):	100	
• Total caliper (µm):	285	
• Total specific weight (g/m ²):	305	HEXGSM001
• Tensile strength (N/25mm):	min 40	HEXNFX41021
• Elongation at break (%):	min 100	HEXNFX41021
• Dimensional stability (mm): after 168h at 70°C	< 0.8	HEXRET001

PRINTER AND INK COMPATIBILITY:

- Solvent, eco-solvent inkjet printers.

LINER:

- Embossed siliconed PE paper, 145 g/m² with HEXIS print.
- Stable under hygrometric variations.

ADHESIVE PROPERTIES:

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|---|------|-----------|
| • Peel on glass at 180° (N/25mm): | | HEXFTM001 |
| 20 minutes after application | 20 | |
| 24 hours after application | 24 | |
| • Initial tack (N/25mm): | 12 | HEXFTM009 |
| • Release (N/25mm): | 0.15 | HEXFTM003 |
| • The adhesive is resistant to most chemicals (alcohol, diluted acids, oils). | | |

RECOMMENDATIONS:

- Touch dry after less than 10 minutes depending on printer used.
- The surface aspect can be advantageously improved by applying the appropriate matt, satin or gloss laminate (type V700).
- Optimum drying time before laminating or varnishing is 24 hours.
- Minimum application temperature +10 °C (+50 °F).
- Optimum environment -20 °C to +60 °C (-4° F to +140 °F).
- Blue acrylic adhesive.
- Structured adhesive for fast air egress.
- Immediate adhesion, optimum adhesion achieved after 24 hours of contact.
- Adhesion on glass, steel, aluminium, PVC, melamine,... except grained surfaces or acrylic paints.
- The HX3000WGB can only be dry applied because of its special HEX'PRESS liner. The structured adhesive makes the film repositionable during transfer, however the film still needs to be firmly applied to achieve optimum adhesion of the HX3000WGB on the substrate. In particular press the squeegee firmly down along the contours of the graphic.
Firmly apply squeegee on all contours.
- In the case of painted substrates self-adhesive media must only be applied onto the undamaged original paintwork. If the paint is not the original paintwork and/or if it is damaged, the application and the removal are at the installer's risk.

SHELF LIFE:

- 1 year at +15 °C to +25 °C (+59 °F to +77 °F) and 30 to 70 % relative humidity, rolls standing upright in a dustfree environment before usage and in the original packing.

DURABILITY: (on flat surface)

- Unprinted vertical outdoor exposure: 4 years.
- Printed and laminated vertical outdoor exposure: 3 years.
- Printed vertical outdoor exposure: 2 years.

Note:

Because of the great variety of substrates and possible application methods the installer must examine the suitability of the media for each application. The methods of measuring for the standards quoted above are the basis for the development of our own measuring methods which are available on request (partial application). You are invited to enquire for the latest instructions in force.

All published data are based on measurements carried out regularly under laboratory conditions. They do, however, not constitute a warranty, representation or promise, express or implied as to the condition, quality, merchantability, fitness for a product, or that such product will satisfy any requirement for a specific property or capacity or special methods, all such warranties being hereby expressly disclaimed. The seller assumes no liability for claims beyond the replacement value of any product proven to be defective in material or workmanship and is in no way liable for direct, indirect, special, incidental damages or consequential loss including without limitation lost profits or loss of use, whether based on contract, tort or any other legal theory. Product specifications may change without prior notice. Our website is automatically updated: www.hexisgroup.com.