

3M

Edge Sealer 3950

Product Description

3M™ Edge Sealer can be applied around all exposed edges of film to help prevent the film from lifting due to environmental exposure or cleaning.

Characteristic	Description
Color	Clear
Composition	Acrylic/vinyl solution in xylene
Application temperature range	50° to 100°F (10° to 38°C)
Minimum viscosity	400 Centipoise
Percent solids	46 +/- 2.5 %
Service temperature range	-60° to +150°F (-51° to + 65°C)
Chemical resistance	Resists mild acids, mild alkalis, and salts. Excellent water resistance. Hydraulic fluid, LD-4, will dissolve 3950 within one hour of exposure.

Compatible Products

Please refer to the Product Bulletin for the film you are using to determine the graphic's film and ink compatibility to edge sealer 3950.

You may view and print these bulletins from our website at www.scotchprintgraphics.com, or order them via our Fax-on-Demand (FOD) system. Call one of these phone numbers to order the desired bulletins, and specify the FOD document number provided in the chart.

United States or Canada: 1-800-364-0768
International: 1-651-732-6506

How To Apply Edge Sealer

- Do not apply edge sealer unless the temperature is above the minimum recommended temperature.
- Remove the application tape and re-squeegee the edges before applying the edge sealer.
- Use the felt dauber supplied with edge sealer or a 1/4 inch (0.6 cm) brush.
- Wipe any excess edge sealer off the dauber or brush.
- Hold the brush or the flat edge of the dauber so that it straddles the film and substrate
- Pull the dauber or brush along the edge in a smooth, continuous motion. Make sure the entire edge is covered with no gaps. See Figure 1.

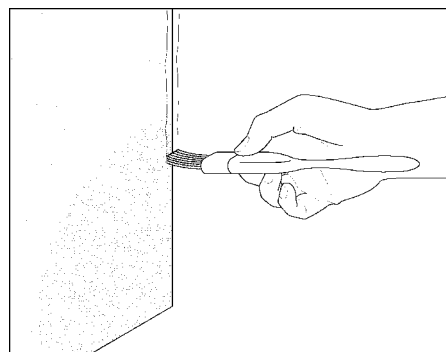


Figure 1. Applying Edge Sealer

Shelf Life and Storage

Store edge sealer in a cool, dry place and use within one year from the date of purchase.

Tightly cap the container after each use.

Health and Safety

Caution

When handling any chemical products, read the manufacturers' container labels and the Material Safety Data Sheets (MSDS) for important health, safety and environmental information.

To obtain MSDS sheets for 3M products:

- By fax, call 1-800-364-0768 in the US and Canada or 1-650-556-8417 for all other locations.
- Electronically, visit us at <http://www.3M.com>, then select MSDS search.
- By mail, or in case of an emergency, call 1-800-364-3577 or 1-651-737-6501.

When using any equipment, always follow the manufacturers' instructions for safe operation.

Warranty and Limited Remedy

*The following is made in lieu of all other express or implied warranties, including any implied warranty of **merchantability** or fitness for a particular purpose:* Edge sealer 3950 is warranted to be free of defects in materials and manufacture at the time of shipment and to meet the specifications stated in this Product Bulletin. 3M will replace or refund the price of any 3M materials that do not meet this warranty within the specified time periods.

These remedies are exclusive. In no case shall 3M be liable for any direct, indirect or consequential damages, including any labor or non-3M material charges.

Scotchprint® Graphics Network

There's a whole other world behind the Scotchprint® Graphics Internet site (www.scotchprint.com) and you can travel there with the Scotchprint® Graphics Network. This password-protected Web site opens the door to exclusive Scotchprint® Graphics product information, services and e-deals (product promotions) that are not available on our regular Internet site.

There's no charge and you can sign up today. Just ask your Commercial Graphics Division sales representative, or contact Lisa Burns (ljburns3@mmm.com or 651-736-9719).



Commercial Graphics Division

3M Center, Building 220-6W-06
PO Box 33220
St. Paul, MN 55133-3220 USA
General Info. 1-800-374-6772
Technical Info. 1-800-328-3908
Fax 1-651-736-4233

Fax-on-Demand 1-800-364-0768 US/Canada or 1-651-732-6506 International

Fax-on-Demand document: 9006

www.scotchprint.com

3M Canada

P.O. Box 5757
London, Ontario
Canada N6A 4T1
1-800-265-1840
Fax 519-452-6245

3M México, S.A. de C.V.

Av. Santa Fe No. 55
Col. Santa Fe, Del. Alvaro Obregón
México, D.F. 01210
52-5-270-0400
Fax 52-5-270-2277

3M Puerto Rico, Inc.

Puerto Rico Industrial Park
P.O. Box 100
Carolina, PR 00986-0100
787-620-3000
Fax 787-750-3035

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